

Traveler Title:

Booster Fast Kicker Magnet Assembly (BKED)

Specification No:

5520-TR-333824

Revision:

C

DR No:

4612

Step No:

9.7

Drawing No:

5520-ME-400700

Routing Form No:**Serial No:**

BKED018

Rework ID:

0

Discrepancy Description:

Traveler instructs to, Add the catalyst (part B) and mix for 15 minutes under vacuum.

Note: Mixing for 15 minutes and impregnation must be completed within 1 hour of mixing Part B with Part A.

After adding Part B the mixing motor malfunctioned , the 15 minute mixing period with the stipulation to mix and impregnate within 1 hour could not be accomplished. The RTV could not be used for the impregnation process.

Originator:

Dennis Gaw

Date:

12/17/2008 2:53:56 PM

Cause of Nonconformance:

Mixing motor malfunction.

Responsible Authority:

Dennis Gaw

Date:

12/17/2008 2:53:56 PM

Disposition:

With time being a factor stop the mixing process and allow the RTV to cure. Repair the mixing motor. Order A new kit of RTV and pot magnet after mixing motor has been fixed.

Disposition verify notes: The mixing motor has been repaired, a new batch of RTV has been mixed and the Device has been impregnated.

Responsible Authority:

Dan Smith

Date:

12/18/2008 9:03:43 AM

Corrective Action to Prevent Recurrence:

None at this time

Disposition verify notes: None, the mixing motor is usually very dependable and there is no reliable way to determine when it might fail again.

Responsible Authority:

Dan Smith

Date:

12/18/2008 9:03:43 AM

Corrective Action/Disposition Verified By:

Dennis Gaw

Date:

12/22/2008 2:39:40 PM

Will Configuration be affected?: ☐ YES ☒ NO**Identified problem area:**☐ Material☐ Manpower☐ Method☒ Machine☐ Measurement**Reviewed By:**

Bob Jensen

Date:

1/8/2009 9:35:04 AM